



## Training SPECHT® - 600 (SIEMENS 840D sl)

### Operator – B5 (Honing)

**Targetgroup:** The training is for the Operators of the SPECHT® machines.

**Class size:** Maximum, 5 participants.

**Duration of training:** The nominal training duration for course B5 is **2 working days**. Deviations must be agreed in advance.

**Prerequisite:**

- Good knowledge of the operation of. MAG-FMS
- Good knowledge of the controller SIEMENS 840D sl
- Operator course B1 & B2 or comparable knowledge.

**Training target:**

- Introduction to honing technology

**Training content:**

- Various honing operations: plateau honing, position honing
- Tool management for honing machines
- honing tools
- Extended tool parameters
- Air measuring device, function
- Setting up and calibrating the probe
- Influence on conicity
- Actions after replacing a honing spindle