



Schulung SPECHT® - 600 (SIEMENS 840D sl)

Operator – B4 (Automation)

Target Group: The training is provided for operators of SPECHT machine centers

Number of participants: Maximum 5 participants

Training period: The nominal training period of course B4 is 2 days (each 7hours).
Deviations require prior consultation.

Prerequisites:

- Good knowledge in operating MAG-BAZ
- Good knowledge on control SIEMENS 840D sl
- Operator course B2 or comparable knowledge

Training target:

- Introduction to the operation of the portal
- Automation Planer
- (opt.) Influence on automatic speed with PSS (for BMW Proj.)
- Introduction to the operation of special machines

Training contents:

- Start, Stop the chained operation
- "HOME" after interruption/fixing error situation
- Drive Empty (single, total), retooling, reworking,
- Individual operation and set-up
- Teach-Operation, correction of positions
- Job diagnosis with grab status
- Workpiece percecution, Workpiece-status